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CLAIMS

The invention claimed is:

- A crimp-on edge clip for attachment to a print carrier sheet, comprising:

 a clip portion configured for removable interface with a lock-up device carried

 by a print roll; and
- a crimp fitting attached to the clip portion and configured to be crimped shut to secure a print carrier sheet to the edge clip.
- 10 2. The crimp-on edge clip of claim 1, wherein the clip portion comprises a J-bar.
 - 3. The crimp-on edge clip of claim 2, wherein the edge clip is uniform in cross-section and elongated in a longitudinal direction.
 - 4. The crimp-on edge clip of claim 3, consisting essentially of a continuous extrusion.

- 5. A print carrier sheet comprising: a backing having first and second opposing longitudinal edges; and an edge clip crimped to one or more of the edges.
- 5 6. The print carrier sheet of claim 5, with an edge clip crimped to each edge.
 - 7. The print carrier sheet of claim 5, wherein the edge clip comprises:
- a J-bar shaped clip portion configured for removable interface with a lock-up device carried by a print roll; and
 - a crimp fitting attached to the clip portion and crimped to the print carrier sheet.
 - 8. The print carrier sheet of claim 7, wherein the edge clip is uniform in cross-section and elongated in a longitudinal direction.
 - 9. The print carrier sheet of claim 8, wherein the edge clip consists essentially of a continuous extrusion.

- 10. A print roll carrying a carrier sheet comprising:
- a cylindrical print roll extending in a longitudinal direction along an axis of rotation;
- a lock-up device carried by the print roll and comprising a rail extending in the longitudinally direction; and
 - a print carrier sheet held to the print roll by the lock-up device and comprising:

 a backing having a longitudinal edge, and

 an edge clip crimped to edge and removably interfaced with the lock-up

device.

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- 11. The print roll of claim 10, wherein the backing includes a second longitudinal edge, further comprising a second edge clip crimped to the second longitudinal edge and removably interfaced with the lock-up device.
- 15 12. The print roll of claim 10, wherein the edge clip is uniform in crosssection and elongated in a longitudinal direction.
 - 13. The print roll of claim 10, wherein the edge clip consists essentially of a continuous extrusion.

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- 14. A printing machine, comprising:
- a cylindrical print roll extending in a longitudinal direction along an axis of rotation;
- a lock-up device carried by the print roll and comprising first and second rails extending in the longitudinally direction;
 - a print carrier sheet held to the print roll by the lock-up device and comprising:
 - a backing having first and second longitudinal edges;
- a first edge clip crimped to the first edge and removably interfaced with a first rail of the lock-up device, and
 - a second edge clip crimped to the second edge and removably interfaced with a second rail of the lock-up device.
- 15. The printing machine sheet of claim 14, wherein each edge clip is uniform in cross-section elongated in a longitudinal direction.
 - 16. The printing machine of claim 15, wherein each edge clip consists essentially of a continuous extrusion.

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17. A method for implementing crimp-on edge clips for a print carrier sheet, comprising the steps of:

providing a print carrier sheet backing having a longitudinal edge; and crimping an edge clip to the edge.

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18. The method of claim 17, further comprising the steps of: providing a second longitudinal edge on the print carrier sheet backing; and crimping an edge clip to the second edge.

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- 19. The method of claim 18, further comprising the step of removably attaching the print carrier sheet to a print roll in a printing machine.
- 20. The method of claim 19, further comprising the step of running the printing machine to print images using the print carrier sheet.

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